



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3414-041

Job Sheet 177052



Part No: D3414-041

Job Qty: 12 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP A 05.09.13 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		5/24/18	0.00	0.00	Start Up Waterjet		OK 18/05/18
100	Waterjet	12 pcs		5/24/18	0.00	0.91	Waterjet1		OK 18/05/18
120	QC	12 pcs		5/24/18	0.00	0.00	QC8		38
130	Brake NC	12 pcs		5/24/18	0.05	0.67	Brake NC 1		9-88
140	Large Fab	12 pcs		5/24/18	0.00	3.68	Large Fab 1		OK 18/05/18
150	QC	12 pcs		5/24/18	0.00	0.00	QC9		OK 18/05/18
160	QC	12 pcs		5/24/18	0.00	0.00	QC5		OK 18/05/18
170	Powdercoat	12 pcs		5/24/18	0.00	0.25	Powdercoat1		OK 18/05/18
180	QC	12 pcs		5/24/18	0.00	0.00	QC3		OK 18/05/18
190	Packaging	12 pcs		5/24/18	0.00	0.00	Packaging3-1		OK 18/05/18
200	QC21-SA	12 Ea		5/24/18	0.00	0.00	QC21		OK 18/05/18

M/138839

START: 9:55

OUT: 400° FINISH: 10:25

JUN 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S12GA	304/316 0.100" Sheet	1.8600 sf (.155 ea)	90-Start up Operation	
D3414-3	Lug	12 Ea (1 ea)	140-Large Fab	5066276

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S12GA	2	40	0
140-Large Fab	D3414-3	12	65	0



Container No: S068727



Part: D3414-041

Job No: 177052

Serial No/Batch: S068727

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/06/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lug Bracket	0.313inches + 0.006 - 0.001	0.319 0.312		
2	Lug Bracket	1.190inches ± 0.030	1.220 1.160		
3	Lug Bracket	1.000inches ± 0.030	1.030 0.970		
4	Lug Bracket	3.380inches ± 0.030	3.410 3.350		
5	Lug Bracket	5.350inches ± 0.010	5.360 5.340		
6	Lug Bracket	6.230inches ± 0.030	6.260 6.200		
7	Lug Bracket	2.500inches ± 0.010	2.510 2.490		
8	Lug Bracket	0.370inches ± 0.030	0.400 0.340		
9	Lug Bracket	0.100inches ± 0.010	0.110 0.090		

Plex 5/4/18 12:50 PM Dart.Gagnon.Michelle